



CONTROL JOINT LOCATION:

AT LEAST ONE JOINT PER FACADE. ESPECIALLY IF THE FACADE IS NOT A MULTIPLE OF THE 400MM MODULE. AS THE CORNERS ARE THE FIRST BLOCK TO BE INSTALLED, THE JOINT SERVES TO JOIN THE WALL SECTIONS.

LOCATE THE JOINTS IN THE CENTER OF THE STRUCTURE'S SPANS, IF APPLICABLE.

FOR DOORS AND WINDOWS, CONTROL JOINTS SHOULD BE AT LEAST 600MM (24IN) FROM THE JAM.

THE SPACING BETWEEN CONTROL JOINTS IS DETERMINED BY THE WIDTH OF THE CONTROL JOINTS AND THE NATURE OF THE SEALANT. FOR A SEALANT THAT HAS A MOBILITY OF $\pm 50\%$. IF A JOINT WIDTH OF 10 TO 12 MM (3/8 TO 1/2 IN) IS DESIRED, THEN THE SPACING BETWEEN THE JOINTS WILL BE APPROXIMATELY 8 M (25 FT). IF THE WALLS ARE 12 M (40 FT) LONG, THE CONTROL JOINT WIDTH MAY NEED TO BE 22 MM (7/8 IN).

JOINTS SHOULD BE SPACED NO MORE THAN 12 M (40 FT) APART.